

FOAM N MORE UPHOSTERY

DOUBLE COATED ADHESIVE TAPE m1207 SERIES

Product Construction:

Backing/Carrier:

- 0.5M Polyester

Adhesive (Air/Unwind Side):

- Rubberbase (PSA)

Adhesive (Liner Side):

- Rubberbase (PSA)

Liner:

- Many. Please consult with your CCT sales representative for the liner that best meets your needs and/or stock status.

Storage and Shelf Life:

Recommend consuming all materials within a year of purchase. Best if stored with protective packaging in a controlled environment. (72 Degrees and 50%RH) out of direct sunlight.

Product Features and Application:

Double coated adhesive is constructed with a specialty, designed, aggressive permanent adhesive both liner and airsides. Developed for a wide use of end market applications; for bonding to urethane and polyethylene foams, closed cell rubbers, adhesion to a variety of substrates. Great tape where kiss cutting is required.

Polyester carriers offers additional dimensional support and enhanced die-cut ability characteristics.

Technical Data

TEST	TYPICAL VALUE	TEST METHOD
Thickness (Unwind Adhesive)	1.6 mils	PSTC 33 & ASTM D3652
Thickness (Carrier)	0.5 mils	
Thickness (Liner Adhesive)	1.4 mils	
Total Callper Construction (sans liner)	3.5 mils	
Peel Strength (Unwind Adhesive)		PSTC 101 & ASTM D3330 (12IPM @180 Degrees, 20 minute dwell)
(LinerSide Adhesive)	95 oz./in. Stainless 75 oz./in. ABS 100 oz./in. ABS	
Polyken Probe Tack (Unwind Adhesive)	1450 + grams	ASTM D2979
(linerside Adhesive)	1875 + grams	(1 Sec dwell,0.5 cm/sec)
SAFT (unwind):	+160 F	ASTM D 4498
(Linerside):	+165 F	(1" x 1", 500 grams, PET)

Typical values are not intended to be used for specification development. Technical data is believed to be true and accurate. We recommend the purchaser test the fitness for use for all applications.

It is essential with all industrial application surface must be clean and dry and free of any contaminating influences such as grease and dirt.